

### INDUSTRIAL X-RAY SOURCE

## 1.HVC802A0 X-Ray Source



### Introduction:

The HVC802A0 X-Ray Source is an exceptionally compact, portable, and reliable line of high voltage X-ray generators. Using in allowable operating ambient temperature, it is capable to self-heat dissipate up to 100W continuous with no additional cooling. The X-ray generator integrates the high voltage inverter, filament supply, X-ray tube and X-ray housing into one unit. The High Voltage X-ray Unit is an 80kV/100W, High Frequency, self-cooled, self-protected & self-contained X-ray generator. It consists of an X-ray tank, and a control box. The Generator is controlled, programmed and monitored via a standard RS232 interface.

#### **Features:**

- 1. Integrated design with high electrical integration and a compact appearance
- 2. Capable of continuous, uninterrupted operation for extended periods
- 3. High stability
- 4. Can be installed in any orientation
- 5. Standard digital interface, easy to use

### **Application:**

Food testing, industrial non-destructive testing, dangerous goods testing and other fields, mostly used for simple X-ray machines or mobile X-ray testing equipment

### **Specification:**

Item	Specification
Input voltage	230VAC±10%, 50/60Hz, 1.2Amps



# **HVONIK X-RAY PTE. LTD.**

Output power of X ray tube	Max continuous output power 100W(80kV/1.25mA,40kv/2.5mA)	
Output voltage	Rated output voltage: Continuously adjustable voltage range 20kV80kV	
	Output voltage ripple: ±0.5% (peak to peak)	
	Output voltage accuracy: $\pm 1\%$ of voltage setting value	
	line regulation: ±0.1%	
	load regulation: ±0.1%	
	Rated tube current: Continuously adjustable current range 0.2mA-2.5mA	
Tube current	Tube current accuracy: $\pm 1\%$ mA of current setting value	
Tube current	line regulation: ±0.5%	
	load regulation: ±0.5%	
kV Rise Time at maximum power:	The kV rise time is <0.4 Sec from 10% to 90% of the output voltage.	
	input voltage: 24VDC	
File was a to a second a secon	filament voltage: 2.0 to 3Vac	
Filament power supply:	Filament current: 3.0 to 3.5 Amps RMS	
	preheating time: 3sec	
	Tube type: fixed anode, glass envelope, tungsten target	
	focus: 0.8mm	
Tube feature	inherent filtration: 0.8mm Be, 0.7mm AI	
	radiation angle: 80°*16° fan beam	
	target angle: 25°	
Cooling	transformer oil, natural air cooling	
Working temperatures	-10°C40°C	
Storing temperature	-20°C60°C	
System temperature	60°C ± 3°C of Oil temperature:	
protection	55 C ± 5 C of Oil temperature.	
Humidness	98%, Non-condensation	
Weight	23kg	
Installation direction	Installation in any direction	
Radiation angle	16°×80°	
X-ray leakage	Less than 0.5mR/hr at 5cm from the surface of the HVC802A0.	

## JB1/AC~(AC Input Power Connector)



Pin	Signal	Parameter
1	L	live wire
2	N	Neutral line
3	G	PE

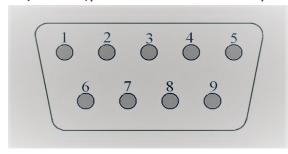


### JB2/COM (DMR-9S interface definitions)



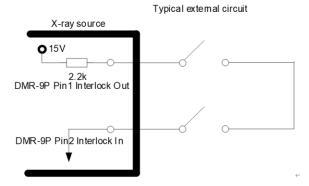
Pin	Signal	Parameter
1.4.6.7.8.9	N/C	No connect
2	TXD	Data transmit
3	RXD	Data receive
5	GND	Signal Gnd

#### JB3/Interlock,(DMR-9P interface definitions)



Pin	Signal	Parameter
3/4/5/6/7 /8/9	N/C	No connect
1	Interlock Out	
2	Interlock In	

### Short connect pin1 and pin2 make X ray source normal operation. Typical connection:



**Led indicator** 

ID	Color	Meaning
XrayOn	Yellow	indicate X ray on
ARC	Red	Arcing in oil tank
ОТ	Red	Over temperature
EP_Err	Red	Tube voltage error
IP_Err	Red	Tube current error
Power	Green	Power on



### Tank size

# HVC802A0 Unit: mm

